## KKS color anodizing systems - TioCol™

Perfect colors and a homogeneous appearance of color anodized implants are a striking and convincing quality criteria. The key to success is a stable and reproducible electrochemical process which enables the controlled formation of an oxide layer, built of the pure basic materials titanium or titanium alloy.

By using the KKS color anodizing technology – TioCol™ with its possibility of a precise specification of all process parameters, oxide layer thicknesses between 15 and 300 nanometers can be produced reproducibly. Oxide layers of this thickness act as an interference filter, which allows the surfaces to appear in a wide range of bright and beautiful colors.

Thanks to their specifically adjustable process control, the color anodizing systems TioCol™ are your guarantee for a reproducible and homogeneous coloring.

## KKS TioCol™ colour range



Pickling-/Power-rinsing tanks with automatic sliding lid and integrated exhausting



Reverse cascade to increase the effectiveness of the rinsing process

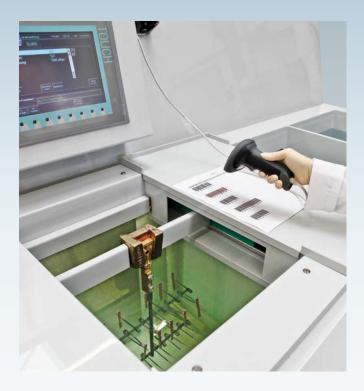


Parts after completion of anodizing



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Swiss Quality





Technical data of the standard versions	ANHX-60	ANHX-120	ANHX-150
Usable dimensions in mm	300 × 300 × 200	400 × 300 x 400	500 × 300 × 500
Tank capacity in liters approx.	60	120	150
rectifier	150V/50A	150V/50A	150V/100A

#### Optional accessories

Bar code reader

Pre-cleaning

Final cleaning with drying

DI water loop

Automatic lid for process tanks

PLC connection to a central computer

FDA compatible PLC control with recording of process data (Process protocols)

Automated process

#### Equipment Qualification DQ/IQ/OQ

The systems are custom-made and adapted to individual needs.



Touch Screen panel with overview of process tanks



Touch Screen control panel with parameters of the anodization sequence

### **Process sequence:**

